



Dart Hawkesbury
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3243-041
Job Sheet 167431



Part No: D3243-041

Job Qty: 4 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/31/17

Job Tracking No:

Due Date: 11/7/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/6/17	0.00	0.00	Start up container		du
110	Waterjet	4 pcs		11/6/17	0.00	0.44	Waterjet1		du
120	QC	4 pcs		11/6/17	0.00	0.00	QC2		du DAS
130	QC	4 pcs		11/6/17	0.00	0.00	QC8		38
150	Brake NC	4 pcs		11/6/17	0.04	0.39	Brake NC 1		9-586
160	QC	4 pcs		11/6/17	0.00	0.00	QC5		38
170	HandFinish	4 pcs		11/6/17	0.00	0.16	HandFinish1		2017-12-04 25
180	Small Fab	4 pcs		11/6/17	0.00	0.17	Small Fab		DAS
190	QC	4 pcs		11/6/17	0.00	0.00	QC5		38
200	Powdercoat	4 pcs		11/7/17	0.00	0.13	Powdercoat4		DEC 17-12-8
210	QC	4 pcs		11/7/17	0.00	0.00	QC3		DEC 20-12-108
220	Packaging	4 pcs		11/7/17	0.00	0.00	Packaging3		SMS
230	QC21-SA	4 Ea		11/7/17	0.00	0.00	QC21		

Part Op 110 - 1-Cut as per Dwg

Descriptions: 150 - Form as per Dwg D3243

180 - Install Inserts as per Dwg D3343

200 - *****Mask Holes*****

M 135418 START 8:55 OUT: 3:20

FINISH: 9:25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.063	2	82	0	0
180-Small Fab	FE-032-EFFM138081	16	20	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S0005890



Bracket

PART NO:
Revision:
Operation:
Quantity:
Change No:

D3243-041

Start up Operation
4

Mfg Date: 11/04/17
Job No: 167431

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FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	04.02.18	New Issue (P/O D044-715-011)	KJ/JLM	
B	04.04.19	Removed dimensions from FAI	KJ/RF	